

**Job Sheet 177255****Job Qty: 250 ea**

Part Name: Bushing

**Part Weight: 0 lbs**

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:B 02.06.13 Now machined in house. NG

Ship Via:

Bill of Materials

Job Routing

Part Op
Descriptions: **100 - 1-TURN AS PER FOLIO FA252 & DWG D2652**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	13.7500 ft (.055 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	14	18	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600Inches ± 0.010	0.610 0.590	0.5945	
2	Bushing	0.060Inches ± 0.005	0.065 0.055	0.059	
3	Bushing	0.305Inches + 0.000 - 0.002	0.305 0.303	0.303	
4	Bushing	0.191Inches + 0.005 - 0.001	0.196 0.190		
5	Bushing	0.500Inches ± 0.010	0.510 0.490		
6	Bushing	0.030Inches ± 0.010	0.040 0.020		
7	Bushing	20.000Degrees ± 0.010	20.010 19.990		
8	Bushing	0.010Inches + 0.010 - 0.000	0.020 0.010		

Plex 5/9/18 9:11 AM Dart.Gagnon.Michelle



Container No: S097682



Part: D2652

Job No: 177255

Serial No/Batch: S097682

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/30/18